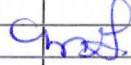




Ship Via:

Plex 3/5/19 10:15 AM Dart.Hadley.Shannon

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	5 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21	 MAR 13 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

DAS
70
9-89

Part Op 110 - Pick Kit

Descriptions: **120** - Small Fab - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. exp. date: _____

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3311	RH Half - Upper Cutter Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3312	Center Plate	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	
646.3313	Upper Guide	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3314	Blade	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3315	Blade	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3316	Blade	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	
AN3-12A	Bolt	10 Ea (2 ea)	110-Packaging 1 - Pick Kit	
AN3-14A	Bolt	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS21042L08	Nut	90 Ea (18 ea)	110-Packaging 1 - Pick Kit	
MS21042L3	Nut	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	
MS27039-08-19	Screw	90 Ea (18 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0332P	Washer	30 Ea (6 ea)	110-Packaging 1 - Pick Kit	
NAS1149FN832P	Washer	180 Ea (36 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3310	5	9	5
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	S108199	cck022	_____
	4	S158985	cck022	_____
	646.3311	5	9	5
Allocated Container Detail				
	Qty	Container No	Location	Init
	2	S108605	cck022	_____
	3	S158986	cck022	_____
	646.3312	5	15	5
Allocated Container Detail				
	Qty	Container No	Location	Init
	5	S158987	cck015a	_____
	646.3313	5	12	5
Allocated Container Detail				
	Qty	Container No	Location	Init
	5	S158988	cck023a	_____

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Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3301

Job Sheet 189215



Part No: 646.3301

Job Qty: 5 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 646.3300 REV NC3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER
DWG NC3 DD VERF:JLM

Ship Via:

8661

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	1/25/19	1/25/19	0.00	0.00	Start Up Stores/Pkg-2		MAR 05 2019
110	Packaging 1 - Pick Kit	5 pcs	1/25/19	1/25/19	0.00	0.00	Packaging1-1		
120	Small Fab - 2 - B4B	5 pcs	1/25/19	1/25/19	0.00	6.94	Small Fab-1		
130	QC 5	5 pcs	1/25/19	1/25/19	0.00	0.00	QC5		
140	Packaging 3-1 - Stock - B4B	5 pcs	1/25/19	1/25/19	0.00	0.00	Packaging3-1		
150	QC 21 - SA	5 pcs	1/25/19	1/25/19	0.00	0.00	QC21		

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all
faying surfaces shown on dwg per note 7. exp. date: _____

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P#
AND REV***

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	5 pcs (1 ea)	90-Start up Operation	5108199X1 513427324
646.3311	RH Half - Upper Cutter Assembly	5 pcs (1 ea)	90-Start up Operation	5108605X2 5137875
646.3312	Center Plate	5 Ea (1 ea)	90-Start up Operation	5148045
646.3313	Upper Guide	5 pcs (1 ea)	90-Start up Operation	5129743
646.3314	Blade	5 pcs (1 ea)	90-Start up Operation	5130633
646.3315	Blade	5 pcs (1 ea)	90-Start up Operation	5130578
646.3316	Blade	5 pcs (1 ea)	90-Start up Operation	5130582
AN3-12A	Bolt	10 Ea (2 ea)	90-Start up Operation	5095479
AN3-14A	Bolt	5 Ea (1 ea)	90-Start up Operation	5118190
MS21042L08	Nut	90 Ea (18 ea)	90-Start up Operation	5080644X3 5134763X
MS21042L3	Nut	15 Ea (3 ea)	90-Start up Operation	5130342
MS27039-08-19	Screw	90 Ea (18 ea)	90-Start up Operation	5104359
NAS1149F0332P	Washer	30 Ea (6 ea)	90-Start up Operation	5137648
NAS1149FN832P	Washer	180 Ea (36 ea)	90-Start up Operation	5143716

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3310	5	14	0
	646.3311	5	14	0
	646.3312	5	20	0
	646.3313	5	17	0
	646.3314	5	25	0
	646.3315	5	25	0
	646.3316	5	26	0
	AN3-12A	10	128	0
	AN3-14A	5	263	0
	MS21042L08	90	1,214	0
	MS21042L3	15	2,724	0
	MS27039-08-19	90	833	0
	NAS1149F0332P	30	3,034	0
	NAS1149FN832P	180	3,154	0

Part Specifications

Specifications could not be found.

Plex 2/6/19 1:13 PM Dart.Quirion.Sonia